



Dart Aerospace Ltd.
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D4775-041
Job Sheet 184960



Part No: D4775-041

Job Qty: 11 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

6713

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	11 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Stores/Pkg-1	DAS 6 9-89	NOV 27 2018
110	Packaging	11 pcs	11/16/18	11/16/18	0.00	0.00	Packaging1-5	6 9-89	NOV 27 2018
120	Small Fab	11 pcs	11/16/18	11/16/18	0.00	4.56	Small Fab-7	9-89	Dam B
130	QC	11 pcs	11/16/18	11/16/18	0.00	0.00	QC5	38	38
140	Packaging	11 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-2	31307 DAS 6 9-89	NOV 28 2018
150	QC21-SA	11 Ea	11/16/18	11/16/18	0.00	0.00	QC21	9-89	NOV 28 2018
Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL Descriptions: BATCH: 138976 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9) oop 619									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	22 Ea (2 ea)	90-Start up Operation	5123685
D4775-1	Strut Tube	11 Ea (1 ea)	90-Start up Operation	5131765
D4776-1	Basket Strut Clevis	11 Ea (1 ea)	90-Start up Operation	5125845X5 5126186X6
D4776-5	Spacer	44 Ea (4 ea)	90-Start up Operation	5119995X16 5119996X28
D4777-1	Rod End Bearing	11 Ea (1 ea)	90-Start up Operation	5122102X4 5124980X7
MS21042L3	Nut	22 Ea (2 ea)	90-Start up Operation	5094592
MS21209-F615	Heli-Coil	11 Ea (1 ea)	90-Start up Operation	5103405X3 5124658X8

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	22	144	0
	D4775-1	11	11	0
	D4776-1	11	25	0
	D4776-5	44	136	0
	D4777-1	11	34	0
	MS21042L3	22	2,199	0
	MS21209-F615	11	146	0



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Container No: S131892



Part: D4775-041

Job No: 184960

Serial No/Batch: S131892

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/27/18

11/27/18
S131892
D4775-041
184960

Part Specifications

Specifications could not be found.

Plex 11/27/18 11:05 AM dart.quirion.sonia

